



Welding Certificate

TÜV SÜD-01227.2025.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

Manufacturer

Alustructure Industrial Limited
RM 20 UNIT B3, 07/FL TUEN MUN IND CENTRE
NO.2 SAN PING CIRCUIT, TUEN MUN
999077 Hongkong
CHINA

welding shop

Alustructure Industrial Limited,
NO.52 HongQi Center Road, ZhuLiao village, ZhongLuoTan Town,
Baiyun District, 510545 Guangzhou, CHINA

Technical specification

EN 1090-3:2019

Execution class(es)

EXC3 according to EN 1090-3

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

141 - TIG gas tungsten arc welding

Material Group

23.1
according to CEN ISO/TR 15608 and EN 1090-3, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Jianmin Wu, IWE

born on: 02.10.1984

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Dingguo Xu

born on: 17.06.1981

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

09.04.2025

Period of validity

08.04.2025

Remarks

see reverse

Place and date of issue

Munich, 09.04.2025
Lv/UM

Zertifizierungsstelle
Werkstoff- und Schweißtechnik



M.Sc. Mijatovic
certification body



EQ3505314

TÜV SÜD Industrie Service GmbH, Westendstraße 199, 80 686 München, Deutschland

CERTIFICAT

CERTIFICADO

CERTИФИКАТ

認證證書

CERTIFICATE

ZERTIFIKAT

Certificate number: TÜV SÜD-01227.2025.001

Remarks:

All other relevant data are detailed in our report no R-318009-25.

General provisions

1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:
 - a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
 - b) Testing and Certification Regulations of TÜV SÜD Group
 - c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
 - d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
 - e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
2. This certificate may be reproduced or published for advertising or other pur-poses only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding coordinator;
 - c) introduction of new welding procedures, new basic materials and corre-sponding WPQRs (welding procedure qualification records)
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.